

F.55 CERFIX (White-Grey)

Deformable single-component guartz adhesive with mixed binder, with an extended open time, based on selected PTL 52,5R cements and special additives. No vertical slip. Obtainable thickness: 15 mm. For floors and walls, indoors and outdoors. PROFESSIONAL USE. CERTIFIED CSTB



For the laying of:

- vitreous mosaic and all types of ceramic tiles including klinker and porcelain;
- all types of tiles overlaying existing floors;
- cotto, marble, natural and recomposed stones provided they are dimensionally stable; small bricks.
- Suitable substrates:
 - cement-based screeds and plasters, hammered or bush-hammered concrete, cellular concrete;
- cured concrete slabs;
- self-levelling cement-based screeds;
- heated screeds, existing ceramic floors;
- anhydrite screeds previously sanded and treated with F.28/G APPRETTO;
- industrial environments also subject to heavy traffic, terraces and balconies; - commercial environments (supermarkets, offices ...);
- APPLICATIONS

SUITABLE

- large surfaces (shopping centres, airports, etc...);
- basins and swimming pools;
- external façades;
- panels in cork or expanded polyurethane or plasterboard (free from dust), also with waterproofing treatment as long as they are rigidly fixed;
- gypsum or scagliola, previously treated with F.28/G APPRETTO;
- waterproofing cement-based and acrylic mortars such as F.72 ELASTOMALTA or F.26 ELASTOGUAINA.
- Notes:

- interior substrates composed of: floors in floorboards, PVC, linoleum, residues of adhesives for resilient floors as long as they bond well, epoxy varnishes and parquet (roughened), cold asphalt and bitumen membranes: treat prior to laying with HAFTPRIMER S applied with a roller.

Do not use in the following cases: - where the required adhesive thickness is higher than the mentioned one; UNSUITABLE - on metal surfaces: APPLICATIONS - on wood, blockboard, plywood or derivates, panels subject to strong movements; - on uncured substrates or those subject to strong shrinkage. The surface must be flat, sound, solid, dry, stable (shrinkage from ageing completed) and free from dust, crumbly parts, oils, grease, form release agents, waxes, varnishes and anything else which can prevent good adhesion. If laying in high temperatures, lightly wet the substrate. If laying over old existing flooring, clean SUBSTRATES with a solution of water and caustic soda to 10%, or alternatively use F.80 SGRASSANTE. Gypsum-based substrates must be completely dry (max. residual moisture 0,5%) cured and previously treated with F.28/G APPRETTO. Any cracks must be sealed with F.76 M.E.C. or with F.48 POXYCEM or F.49 POXYRAPID (two-component structural adhesives). PREPARATION | Mix with clean water. Add the powder slowly to the water. Mix carefully with a low-speed

OF THE MIX

electric drill with a helical mixer (F.97) until you obtain a homogeneous mortar free from lumps. Leave the mix to rest for 5 minutes and then briefly remix.



APPLICATION

Apply the adhesive with a suitable notched trowel (F.91/2 or F.91/4). For laying tiles on external surfaces, with the flat side of the notched trowel spread a layer of adhesive also on the rear face of the slabs to be laid (back-buttering) to avoid the formation of hazardous empty cavities between the tiles and the adhesive mortar. During the laying, check that an anti-adhesive film (skin) does not form, and if this occurs, re-spread the adhesive in order to break the superficial film.

Remove any dust from the back of the tiles. Apply the tiles using appropriate pressure; regularly check that the back of the materials to be

WARNINGS

laid is covered with adhesive at least for a 70-80% of their surface. Protect the laid surface from rain and washout for at least 24 hours and also from direct sunlight or frost for at least one week.

COVERAGE	Notched trowel (mm)	3,5x3,5	8x8	10x10
	Kg/m ²	2,5	4	5

GROUTING OF JOINTS AND SEALING OF EXPANSION JOINTS

After 24 hours to floors and after 4/6 hours to walls. The grouting of the joints can be carried out using CERCOL's cement-based and epoxy grouts, available in different colours. The sealing of expansion joints can be carried out using the appropriate silicone and epoxy-PU sealants from the CERCOL's range.

CLEANING Wash hands and equipment with water before setting. Afterwards use F.80 CERNET (acid detergent), undiluted or diluted with water, or clean mechanically.

PACKAGING 25 kg bags on pallets. 5 kg Alupack bags in boxes containing 4 units each.

SAFETY INSTRUCTIONS FOR PREPARATION AND INSTALLATION	F.55 CERFIX contains cement which, if in contact with perspiration or other body fluids, will produce an irritant alkaline reaction. Wear gloves and safety goggles. For further and complete information, it is recommended to refer to the latest version of the safety data sheet.
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TECHNICAL DATA

Classification according to EN 12004 (ISO 13007-1)	C2TE S1		
Transverse deformation	≥ 2,5 mm	EN 12002	
Appearance	White or grey premixed		
Hazard classification	Consult the Safety Data	Sheet	
Mixing ratio	28% (grey) 31% (white)		
Volumic mass of mix	1600 Kg/m ³		
Application temperature range	from +5°C to +35°C		
Vertical slip	≤ 0,5 mm	EN 1308	
*Open time	30 min.	EN 1346	
*Setting time	≥ 30 min.		
*Pot life	≥ 4 hours		
*Walk-over time	24 hours		
*Grouting	Floors after 24 hours, wa	alls after 4/6 hours	
*Ready for use	36 hours		
*Final hardening	14 days		
Thermal resistance	de -30°C a + 90°C		
EMICODE	EC1 ^{PLUS} - very low emis	ssion	
VOCs (Rule # 1168 of California's SCQAMD) USGBC – LEED U.S.	0 g/L		
Storage	12 months in original pa	ckaging in a dry place	
PRODUCT CONFORMS TO THE SPECIFICATIONS ESTABLISHED BY REG. (CE) NO. 1907/2006 (REACH) - ANNEX XVII, ITEM 47			



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*Data obtained at +23°C and 50% Relative Humidity.

FINAL PERFORMANCE

Initial bonding after 28 days	≥ 2,6 N/mm ²	EN 1348
Bonding after heat exposure	≥ 2,5 N/mm ²	EN 1348
Bonding after immersion in water	≥ 1,2 N/mm ²	EN 1348
Bonding after freeze-thaw cycles	≥ 1,3 N/mm ²	EN 1348

LEED® SCORE - GBC ITALIA

LEED [®] SCORE SUPPORT*	LEED® SCORE	
MR Credit 5 – Regional Materials	up to 2	

* LEED is a measurement system for environmental performance intended for commercial, institutional and residential buildings, based on environmental and energy standards, commonly recognized and accepted by the international scientific community. To conform to LEED's evaluation system of building sustainability is a voluntary choice made by a company. The reference to calculate the score is given by the requirements contained in the LEED Italia Manual "Nuove Costruzioni e Ristrutturazioni" ("New Buildings and Reconstructions") - Ed. 2011 - © 2010, Green Building Council Italia, U.S. Green Building Council, all rights reserved.

SPECIFICATIONS

Floors and walls in ceramic and natural stone on cement-based substrates, heated screeds and existing floors and walls and swimming pools and basins, must be laid with a single-component deformable powder adhesive with extended open time and no vertical slip, based on selected PTL 52,5R cements, quartz, and synthetic additives, and which conform to the norms EN 12004 class C2TES1, such as F.55 CERFIX by CERCOL Spa.

This technical data sheet is based on the knowledge acquired from our experience. We reserve the right to modify the data contained herein as a result of improvements and technical progress. Considering the different materials and diverse working techniques, which are outside of our control, we cannot accept any responsibility for the use of these instructions. We therefore recommend undertaking sufficient test applications and consulting our Technical Assistance service.







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